

## SERVICE BULLETIN



## SERVICE DEPARTMENT... CHRYSLER-PLYMOUTH DIVISION CHRYSLER MOTORS CORPORATION

X IMPERIAL X CHRYSLER X PLYMOUTH X VALIANT TECHNICAL INFORMATION ON November 21, 1962 No. 63-23 Many of the alternator ground brushes returned from the field show indications of "hanging up" on the lip of the brush holder. Normally, this condition is caused by a burr on the ELECTRICAL inside edge of the ground brush holder which is integral with the negative end shield. If burrs are present on the brush holder, brush replacement is only a temporary correction. To insure a permanent correction, clean the inside of the end shield ground brush holder with a file particularly around the upper ALTERNATOR edge making certain all burrs are removed. Install the GROUND brush and test to be sure the brush works freely in the BRUSH holder. Test the alternator and regulator for proper operation. POLICY: INFORMATION ONLY. 1960 1961, J. W. Farley 1962 AND 1963 IMPERIAL, CHRYSLER. PLYMOUTH Manager - Service AND CHRYSLER-PLYMOUTH DIVISION VALIANT MODELS EQUIPPED WITH ALTERNATORS P-4771-C Service Mgr. Shop Foreman Technicians Parts Mgr.

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