



# SERVICE BULLETIN



SERVICE DEPARTMENT... CHRYSLER-PLYMOUTH DIVISION  
CHRYSLER MOTORS CORPORATION

TECHNICAL INFORMATION ON ☐ IMPERIAL ☐ CHRYSLER ☒ PLYMOUTH ☒ VALIANT

New 1963 Plymouth and Valiant cars, equipped with a factory installed radio, will not have the manual antenna installed nor the antenna hole drilled in the right front fender. The antenna package will be placed in the luggage compartment. This arrangement makes it convenient for dealers to change the radio from one new car to another, when desired, so that they can offer a wider selection of new cars to their customers.

The following information covers the correct procedure for installing the manual antenna. Refer to the installation diagram on Page 2, and full size template patterns for locating the antenna hole in the right front fender on 1963 Plymouth and Valiant models:

1. Remove the right front cowl trim panel.
2. (a) The hole in the side cowl panel for the antenna lead cable on Plymouth models should be located as follows: Measure eight (8) inches forward on a horizontal line from the rear edge of the cowl panel at the windcord and one (1) inch down from the heater duct; at this point, drill a 13/16 inch diameter hole through the cowl panel.  
  
(b) The hole in the side cowl panel for the antenna lead cable on Valiant models should be located as follows: Three rectangular stiffening depressions are stamped in a vertical line in the side cowl panel. From the center of the topmost depression, measure one and one-half (1-1/2) inches forward in a horizontal line and drill a 13/16 inch diameter hole through the cowl panel.
3. Drill a 1" diameter hole in the right front fender, using the correct locating template according to model application. Touch-up the bare metal edge of the hole with body primer to prevent rust.
4. Install the antenna body and mast assembly in the fender, as shown on the diagram.

(over)

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## ACCESSORIES

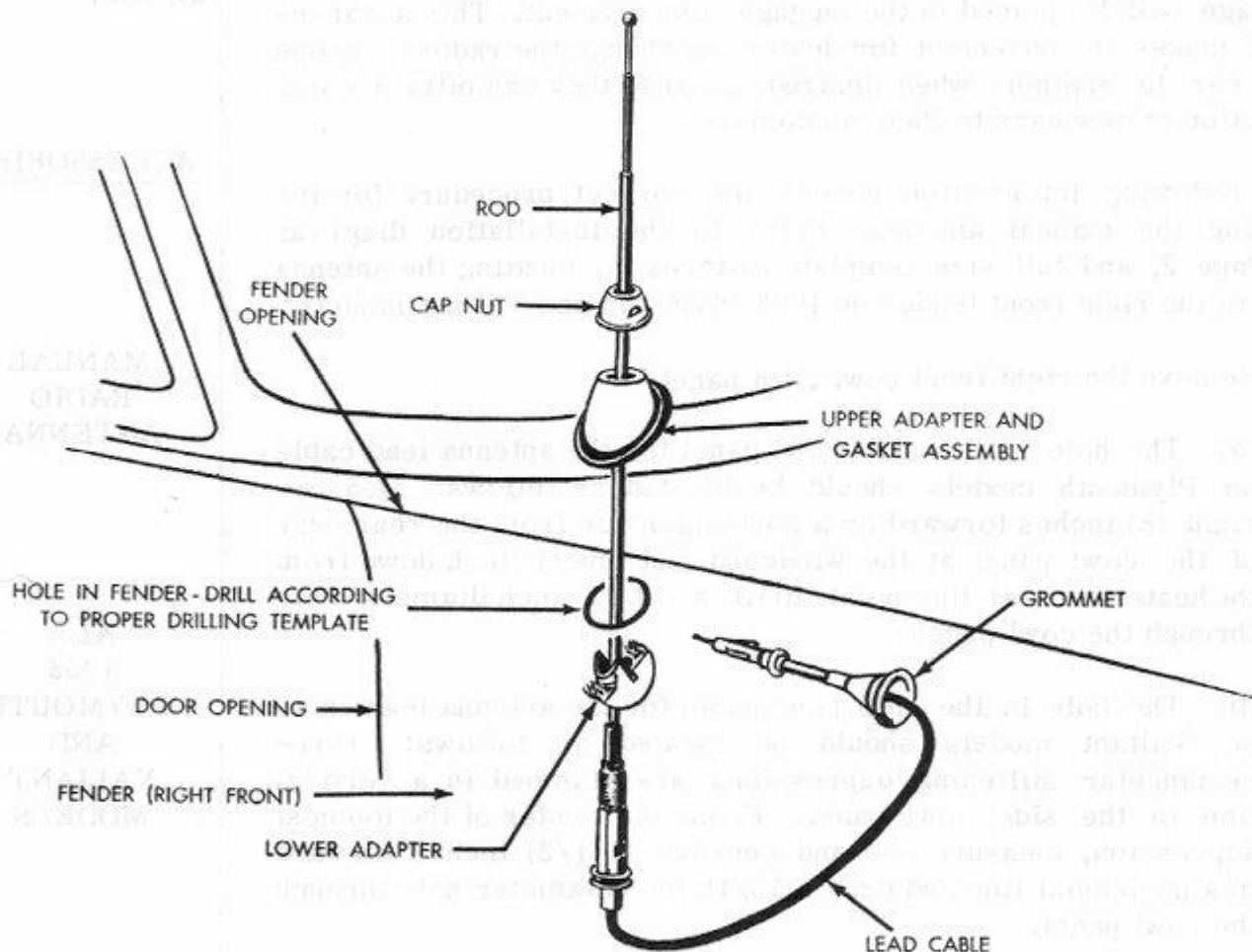
MANUAL  
RADIO  
ANTENNA

ALL  
1963  
PLYMOUTH  
AND  
VALIANT  
MODELS

P-4130-C

Service Mgr.	
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Partsmen	

5. Route the antenna lead cable through the hole drilled in the cowl side panel, and pull the grommet section of the cable through the hole to seat the grommet.
6. Install the cowl trim panel and connect the antenna lead cable to the radio.
7. Test the antenna and radio for proper operation and performance. Adjust the antenna trimmer on the radio, if necessary, according to the instructions in the 1963 Plymouth-Valiant Service Manual.



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